# **BSD-PB** Comprehensive Membrane Pore Size Analyzer





#### **Test Function**

- Bubble pressure
- Max pore size
- Min pore size
- Mean pore size
- Most pore size

Pore size distribution

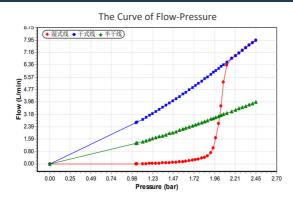
- Liquid permeability (liquid-liquidddisplacement)
- Liquid flux (liquid-liquid displacement)
- Flow -pressure curve

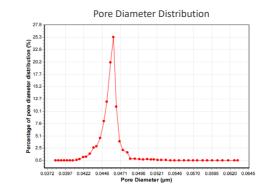
- ♦ Gas permeability
- ♦ Gas flux
- Intact assessment
- Fiber membrane split pressure

#### **Type of Membrane Sample**

- Flat membrane (E.g. battery separator, carbon paper, nonwoven, filter paper, flat ceramic membranes, flat metal sintered membrane)
- Hollow fiber membrane
   Tubular membrane

### **Test Reports**





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## **Test Principle**

	Bubble Pressure Method: Apply pressure difference on both sides of the membrane to overcome the surface tension of the infiltration solution inside the membrane pores, driving the infiltrationsolution through the pores, based on this, the pore size data of the through-pore of membrane materials is obtained, which meets ASTM Standard.
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成何度 周常界面登化 「「「「「」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」」	<ul> <li>Liquid-liquid displacement: After completely immersing the tested filter material in the infiltration solution, a liquid immiscible with the infiltration solution is used as the displacement fluid to displace the infiltration solution from the through-pore. The pore size data of the filter material can be obtained based on the liquid flow and pressure data, according to the Washb urn formula.</li> <li>Due to the much lower interfacial tension between liquid and liquid compared to gas-liquid, can test filter materials with smaller pore sizes</li> </ul>
	<ul> <li>Washburn formula: D=4γCosθ/p</li> </ul>
	D for pore diameter, $\gamma$ for surface tension of liquid, $\theta$ for contact angle, p for pressure difference.
	Flow rate percentage of pore size distribution: f(D) = - d[Fw/Fd)x100]/dD
	Fw for infiltration sample flow, Fd for flow of dry sample

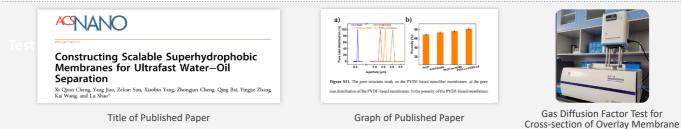
### Standardization

BS 3321-1986	Method for measurement of the equivalent pore size of fabrics (bubble pressure test)
ASTM F316-03	Standard Test Methods for Pore Size Char - acteristics of Membrane Filters by
BS EN240003: 1993	Bubble Point and Mean Flow Pore Test Permeable sintered metal materials; (ISO 4003:1977)

	Test methods for hollow fiber microporous membranes
	Test methods for tubular ceramic microporous filtration membrane
GB/T 32361-2015	GB/T 32361-2015 Separation Membrane Pore Size Test Method Bubble Point and Mean Flow Methods

#### **Technical Parameter**

- ◆ Vacuum infiltration function, improve efficiency
- Different shapes of samples compatible
- All kinds of infiltration liquid options
- Dual flow sensors range to 1L/min and 200L/min, with 0.1L/min
- $\blacklozenge$  Dual pressure sensors, range to 50 psi and 500 psi with ±0.002 psi
- All stainless steel pipeline, metal hard seal
- Fully automated and intelligent operation, no need for manual supervision, friendly human voice operation prompts
- Smart software, tracing the whole test



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